

Venom[®]

REINFORCED WATER-ACTIVATED TAPE

DESCRIPTION

Natural kraft, 3-way reinforced, light duty, economy grade, water-activated carton sealing tape, manufactured with a starch based adhesive. VENOM has fiberglass reinforcement in the machine direction and polyester reinforcement in the cross direction.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 20 pounds.



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EFFECTIVE: 12/12

INTERTAPE POLYMER GROUP[®] TECHNICAL DATA SHEET

CONSTRUCTION (PER 3,000 SQUARE FEET):

| | |
|--------------------------------|---|
| Top Ply: | 20 lb Natural Kraft Paper (virgin fibers) |
| Bottom Ply: | 23 lb Natural Kraft Paper (virgin fibers) |
| Laminating Adhesive: | High Melt Index Polypropylene Base Blend |
| Remoistenable Adhesive: | 14 lb Synthetically Modified Starch |
| MD Reinforcement: | (1-1-1-1) per 70mm (1-1-1-1/1-1-1-1-1) per 72mm 110 Fiberglass |
| CD Reinforcement: | (1-1-1) Polyester 1.08" spacing, at 44° angle |

PHYSICAL PROPERTIES:

| | |
|-----------------------------|-----|
| Caliper (mils): | 5.3 |
| MD Tensile (lbs/in): | 63 |
| CD Tensile (lbs/in): | 23 |

ADHESION (WATER AT RECOMMENDED 110°F):

| | |
|------------------|----|
| Fipago: | |
| 2/0 | 45 |
| 2/1 | 63 |
| 5/0 | 65 |
| 15/0 | 81 |
| McClaurin | 83 |

